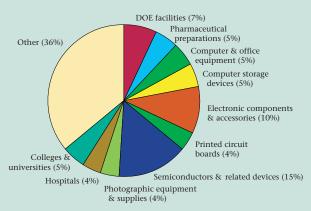
## Energy Efficiency in Buildings for High-Tech Industries

California's laboratories and cleanrooms have unique environmental needs that are extremely energy-intensive. HVAC energy intensities are four to 100 times higher than those of ordinary buildings. This market is large and growing with the trend toward more energy-intensive spaces. In California these facilities consume 9.4 billion kilowatt-hours of electricity and 25 trillion BTUs of natural gas each year. Opportunities for energy savings are real:

- 30 to 50% savings in energy use are possible
- HVAC systems can consume 50% of facility energy
- New technology for fume hood design saves 70%
- There is wide variation in existing HVAC efficiencies
- Energy is a controllable cost

# The opportunity is cross-cutting and involves a number of industries:



#### **High-Tech Buildings Project Objectives**

- Design Intent Documentation: Capture design intent information & performance expectations for use throughout the building's life cycle.
- Laboratory Fume Hood Containment: Reduce fume hood air-flow requirements by at least 50%.
- Laboratory Airflow Design: Develop airflow design criteria and tools to optimize fan power consumption.
- Laboratory Field Studies/Performance Feedback:
   Develop a standard methodology for benchmarking complex laboratory facilities. Provide performance feedback to designers and operators.
- Cleanrooms for the Future: Improve energy efficiency and performance of cleanrooms.
- Technology Transfer: Develop design guides, web sites, workshops, and other technology transfer mechanisms.
- Industry Liaison: Form collaborative alliances with industry organizations to assure success in the marketplace.

#### **Opportunities Are Real**



# Genentech—Bulk Manufacturing Building

The site's six buildings include:

- 180,000-ft<sup>2</sup> manufacturing building with various cleanliness classes and 10 airhandling units (approx. 400,000 cfm)
- Central utility plant with 3400 tons of chilled water

Annual Energy Savings Project Payback (including incentives) \$552,800/yr 1.7 years



### **Ultra Low-Flow Fume Hood**

- Patent Pending
- Option Agreement signed for product development in microelectronics field
- Passed ASHRAE 110 test

## **Future Activies**

- Filter technologies including efficient fan-filter units
- Efficient mini-environments
- Particle detection technology
- Design tools
- · Field-test laboratory fume hood
- Continue benchmarking



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